

## P.I. Engineering

## **XKE Single Board Computer Enclosure**

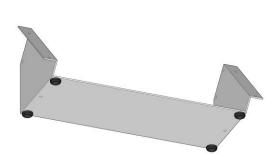
A steel powder coated box for XKE series devices. Designed to house a single board computer and support an X-keys control board for operation.

## **Box Contents**

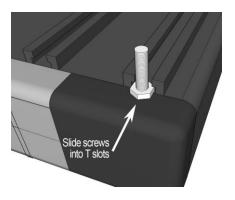
- 1 Enclosure base
- 1 Enclosure cover
- 4 Rubber feet
- 4 #4-40x3/8" hex head machine screw
- 4 #4 flat washer
- 4 #4-40 nylock nut
- 8 #4-40 flat head machine screw

## **Installation Instructions**

1- Insert each of the four rubber feet into a hole on each corner of the enclosure base.



2- Carefully align the head of each hex screw such that a flat on the head is parallel to the T-slot on the back of the X-keys and fit the screws into the T-slots.





3- Position the enclosure base over the screws.



4- Place a flat washer over each screw and secure with a nylock nut.



5- After mounting single board computer, fit cover over base and secure with #4-40 flat head screws on each end.

